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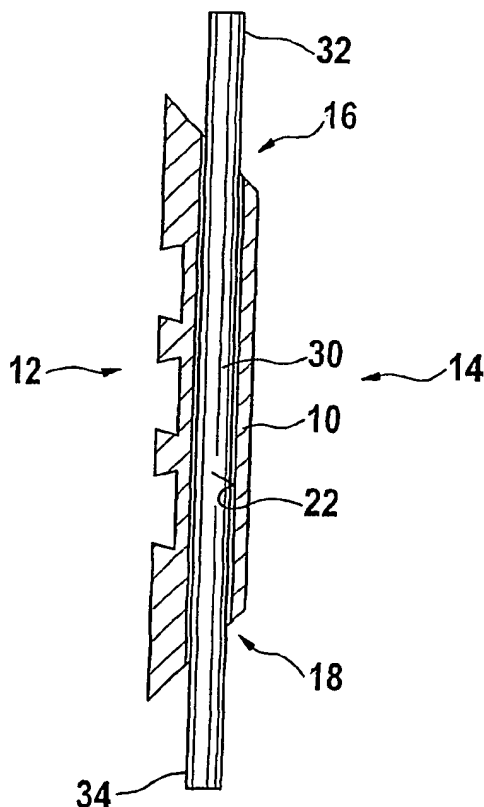
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(54) Title: METHOD OF MANUFACTURING A COOLING PLATE AND A COOLING PLATE MANUFACTURED WITH
THIS METHOD



(57) Abstract: A method of manufacturing a cooling plate comprises
following steps: providing a metallic plate body (10) with a front
face (12), a rear face (14) and at least one channel (22) extending
through the metallic plate body beneath the front face; inserting with
radial clearance a metallic tube (30) into the channel (22) so that both
tube ends (32, 34) protrude out of the channel (22); and achieving a
press fit of the tube (30) within the channel (22) by shrinking the sec-
tion of the channel (22) by means of a metal-forming process applied
to the plate body (10).

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